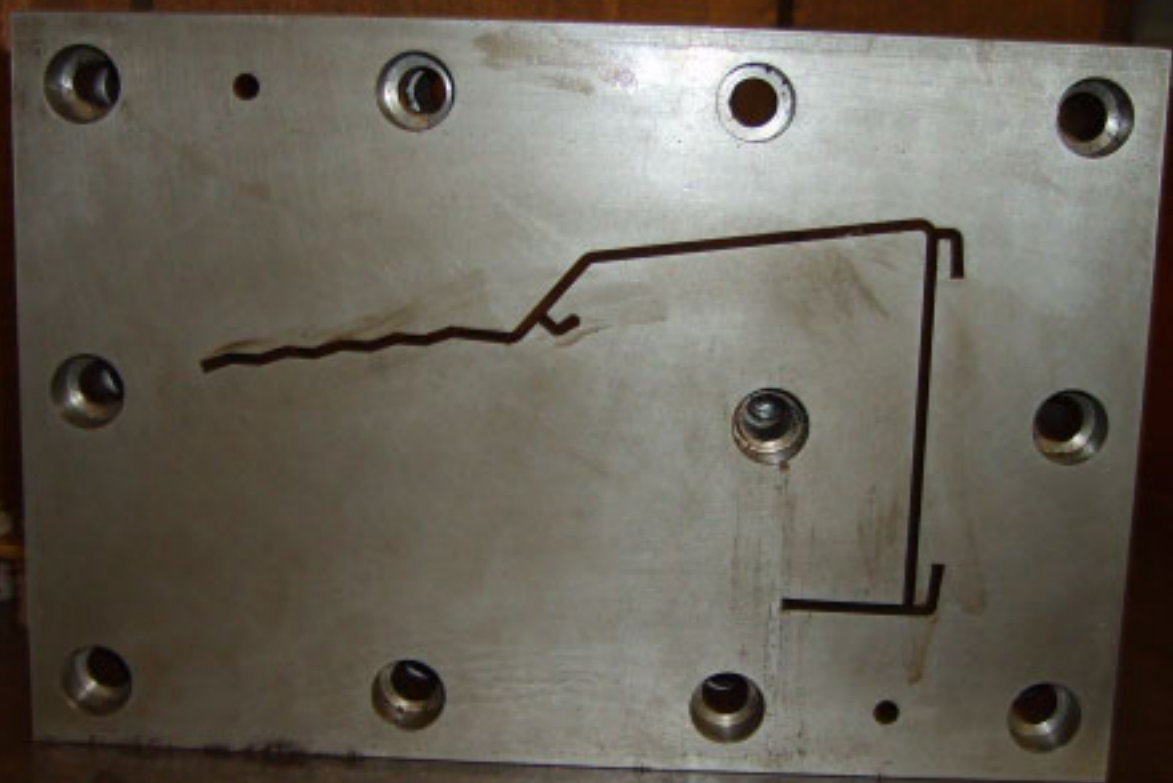


astral GRAN



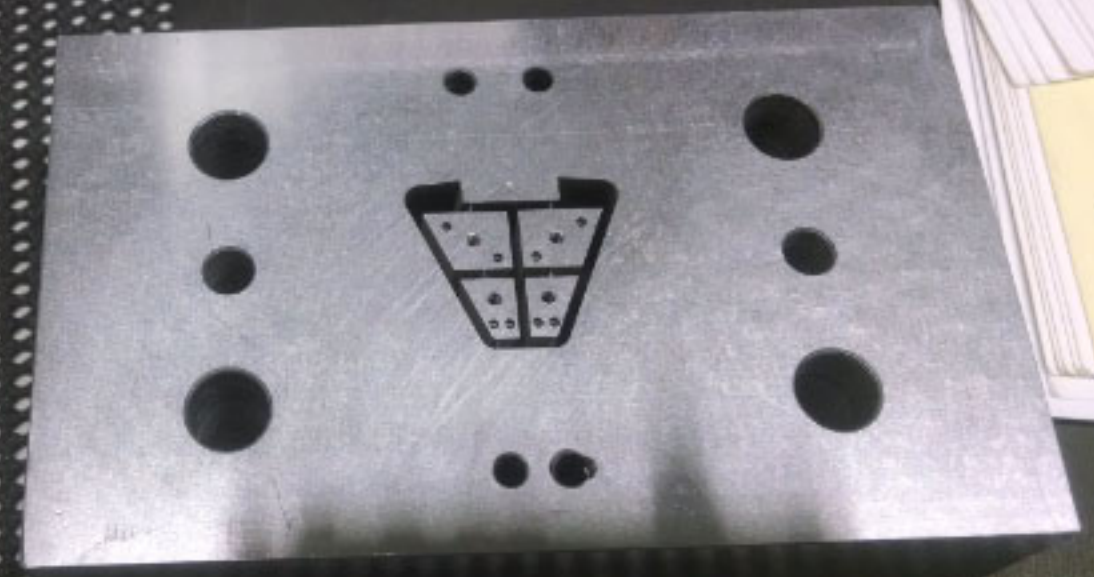
TISER

astral GRANITE
The Stone Works, 1990-2000

ATION FOR FO4XUS
AM TESTING FOR: FOX000
AM TESTING FOR: FO204318

A. This feature will inform the operator when the machine is in "suspected" mode due to a signal at a program stop or at the end of the program.

II. BASIC THEORY OF OPERATION:



On
Inhibiting
Checking
Stage 3
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This feature will inform the operator when the machine has stopped. The alarm will signal when the machine is in "suspended" mode due to an error. It can also be programmed to signal at a program stop or at the end of the program.

II. BASIC THEORY OF OPERATION: